

## About Us

Irontec OÜ offers CNC Turning and CNC Milling services. We specialise in precision machining of different metal and plastic materials.

Our company's modern equipment, technology and strong worker culture allow us to provide customers with fast and high-quality services.

It's our vision to be a reliable long-term partner for modern manufacturing businesses in their quest for innovation and development.

Achieve your goals in every part of the world.



## CONTACT US

TO GET FAST AND  
HIGH QUALITY  
SOLUTIONS



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# IRONTEC

## CNC TURNING AND MILLING

World-class solutions for  
manufacturers and developers



EESTI MASINATÖÖSTUSE LIIT

MEMBER OF THE FEDERATION OF  
ESTONIAN ENGINEERING INDUSTRY



## Quality Guarantee

Our success is based on the ability to understand and meet a clients' needs, which is why we strive to do our utmost to accommodate them.

We have a highly effective quality management system in place to ensure efficient production planning and process management



## Services

### CNC TURNING AND CNC MILLING

- Serial production
- Production of prototypes and samples
- Customised solutions to meet specification



### OUR MACHINERY PARK

Haas SL-20 / Ø6 – 250mm / with bar puller  
Haas ST-15 / Ø6 – 250mm / with bar feeder  
Haas ST-20Y / Ø6 – 250mm / with bar feeder  
Haas VF-2 / Bench 767x406x508 mm  
Haas VF-2SS / Bench 767x406x508 mm

## We also provide

### TECHNICAL DRAWING SERVICE

- Up to date mechanical drawing and redrawing to perfection

### ELEMENTS OF THE TRAPEZOIDAL RANGE

Trapezoidal screw and screws bar tips processing

- RPTS- C35 (1.0501) or C45 (1.0503)
  - RTS- C15 (1.0401)
  - RATS- Stainless steel 316L (1.4404)
- Bronze, Nylon and Steel nuts

### ELEMENTS OF THE BALL SCREW RANGE

Ball screw and screws bar tips processing:

- KGS- Treated C55R (1.1209) or CF53 (1.1213)
- Different types of steel ball nuts

